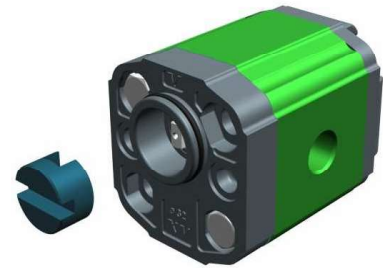


XV-1P

**STANDARD GERMAN "BH" TYPE PUMP
ø32 BODY-SHAPED FLANGE - MILLED SHANK**

X	1	P	25	32	C	B	B	A
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Series	X	series XV
Group	1	group 1
Category	P	unidirectional pump
Displacement	25	3.8
Flange	32	Ø32 BH GERMAN STANDARDIZED right rotation
Shaft	C	CF001 - Milled shank ø10 - thk.5 ("BH" Standard German)
Body	IN	B inlet - 3/8" GAS
	OUT	B outlet - 3/8" GAS
Cover	A	standard



XP161

Technical data table

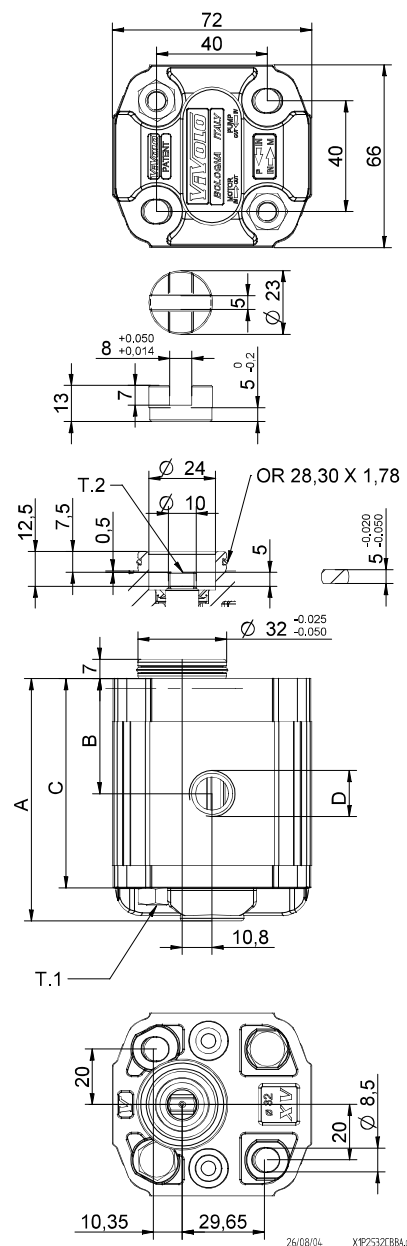
TYPE	Displacement	Max. Pressure		CODE																	
		cm3/rev	P1 bar	P3 bar	 Left rotation								 Right rotation								
XV-1P/0.9	0,91	240	280	X	1	P	16	31	C	B	B	A	X	1	P	16	32	C	B	B	A
XV-1P/1.2	1,17	250	290	X	1	P	17	31	C	B	B	A	X	1	P	17	32	C	B	B	A
XV-1P/1.7	1,56	250	290	X	1	P	18	31	C	B	B	A	X	1	P	18	32	C	B	B	A
XV-1P/2.2	2,08	250	290	X	1	P	20	31	C	B	B	A	X	1	P	20	32	C	B	B	A
XV-1P/2.6	2,60	250	300	X	1	P	21	31	C	B	B	A	X	1	P	21	32	C	B	B	A
XV-1P/3.2	3,12	250	300	X	1	P	23	31	C	B	B	A	X	1	P	23	32	C	B	B	A
XV-1P/3.8	3,64	250	300	X	1	P	25	31	C	B	B	A	X	1	P	25	32	C	B	B	A
XV-1P/4.3	4,16	250	300	X	1	P	27	31	C	B	B	A	X	1	P	27	32	C	B	B	A
XV-1P/4.9	4,94	250	300	X	1	P	29	31	C	B	B	A	X	1	P	29	32	C	B	B	A
XV-1P/5.9	5,85	250	300	X	1	P	31	31	C	B	B	A	X	1	P	31	32	C	B	B	A
XV-1P/6.5	6,50	250	300	X	1	P	32	31	C	B	B	A	X	1	P	32	32	C	B	B	A
XV-1P/7.8	7,54	220	260	X	1	P	34	31	C	B	B	A	X	1	P	34	32	C	B	B	A
XV-1P/9.8	9,88	190	230	X	1	P	36	31	C	B	B	A	X	1	P	36	32	C	B	B	A

P1) Max. working pressure - P3) Max. peak pressure

For heavy-duty applications, it is recommended to check the admissible torque of the shaft

Dimensions table

TYPE	Weight	A	B	C	D	D
	kg	mm	mm	mm	IN	OUT
XV-1P/0.9	0,950	77,1	36,3	65,1	3/8" BSPP	3/8" BSPP
XV-1P/1.2	0,970	78,0	36,8	66,0	3/8" BSPP	3/8" BSPP
XV-1P/1.7	1,010	79,5	37,5	67,5	3/8" BSPP	3/8" BSPP
XV-1P/2.2	1,030	81,5	38,5	69,5	3/8" BSPP	3/8" BSPP
XV-1P/2.6	1,060	83,5	39,5	71,5	3/8" BSPP	3/8" BSPP
XV-1P/3.2	1,090	85,5	40,5	73,5	3/8" BSPP	3/8" BSPP
XV-1P/3.8	1,120	87,5	41,5	75,5	3/8" BSPP	3/8" BSPP
XV-1P/4.3	1,170	89,5	42,5	77,5	3/8" BSPP	3/8" BSPP
XV-1P/4.9	1,200	92,5	44,0	80,5	3/8" BSPP	3/8" BSPP
XV-1P/5.9	1,260	96,0	45,8	84,0	3/8" BSPP	3/8" BSPP
XV-1P/6.5	1,300	97,5	47,0	85,5	3/8" BSPP	3/8" BSPP
XV-1P/7.8	1,360	102,5	49,0	90,5	3/8" BSPP	3/8" BSPP
XV-1P/9.8	1,500	111,5	53,5	99,5	3/8" BSPP	3/8" BSPP



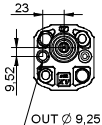
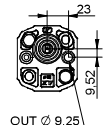
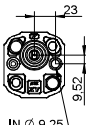
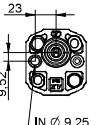
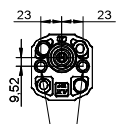
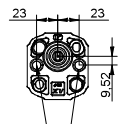
T.1 = 24.5÷29.4 [Nm] - screw tightening torque M8

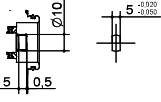
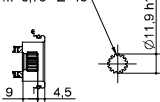
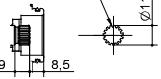
T.2 = 13.8 [Nm] - admissible shaft torque (N.B. When choosing a shaft, always check the admissible torque).

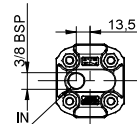
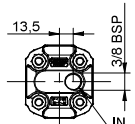
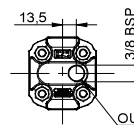
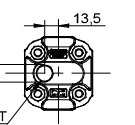
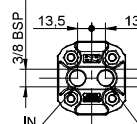
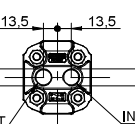
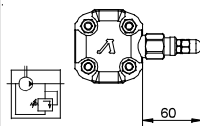
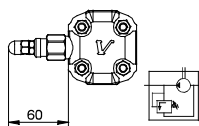
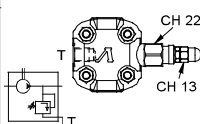
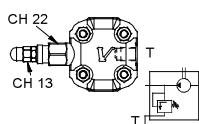
Table of variations

XV-1P

Standard German ø32 "BH" FLANGE

Standard German ø32 "BH" FLANGE			
Left rotation		Right rotation	
	31		32
	33		34
	35		36
	37		38

Shaft	
CF001 - Milled shank	SCF01 - Splined
T.2 = 13.8 [Nm]	T.2 = 42.8 [Nm]
	
CF03 - Splined	
T.2 = 42.8 [Nm]	
	

Cover	
Left rotation	Right rotation
	
	
	
	
	
	

Standard bodies							
Displacement cm3/rev	Standard threads						
0.9	I - I	B - B	J - J	B - Z	Z - Z	G - F	
1.2	I - I	B - B	J - J	B - Z	Z - Z	G - F	
1.7	I - I	B - B	J - J	B - Z	Z - Z	G - F	
2.2	I - I	B - B	J - J	B - Z	Z - Z	G - F	
2.6	I - I	B - B	J - J	B - Z	Z - Z	G - F	
3.2	I - I	B - B	J - J	B - Z	Z - Z	G - F	
3.8	I - I	B - B	J - J	B - Z	Z - Z	G - F	
4.3	I - I	B - B	J - J	B - Z	Z - Z	G - F	
4.9	I - I	B - B	J - J	B - Z	Z - Z	G - F	
5.9	I - I	B - B	J - J	B - Z	Z - Z	G - F	
6.5	I - I	B - B	J - J	B - Z	Z - Z	G - F	
7.8	I - I	B - B	J - J	B - Z	Z - Z	G - F	
9.8	I - I	B - B	J - J	B - Z	Z - Z	G - F	

Displacement	
TYPE	CODE
XV-1P/0.9	16
XV-1P/1.2	17
XV-1P/1.7	18
XV-1P/2.2	20
XV-1P/2.6	21
XV-1P/3.2	23
XV-1P/3.8	25
XV-1P/4.3	27
XV-1P/4.9	29
XV-1P/5.9	31
XV-1P/6.5	32
XV-1P/7.8	34
XV-1P/9.8	36

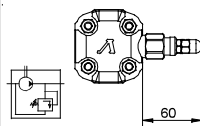
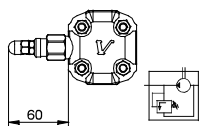
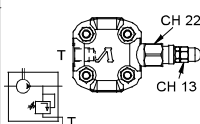
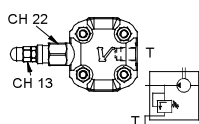
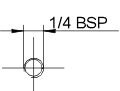
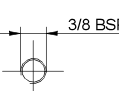
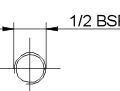
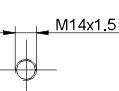
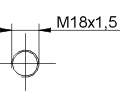
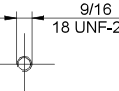
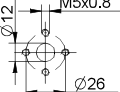
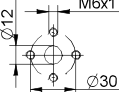
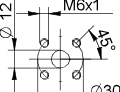
Internal drainage	
	
External drainage	
	

Table showing standard flange and thread combinations available in stock

Body (threads/flanges)											
	A		B		C		D		E		F
	H		I		J	Closed Body			Z		