

# pompa reversibile - serie XV

**XV-OR**

POMPA TIPO "BH"  
BASE ø22 SAGOMATA - ALBERO CODOLO FRESATO

**X 0 R 06 07 B B B E**

|            |     |                                   |
|------------|-----|-----------------------------------|
| Serie      | X   | serie XV                          |
| Gruppo     | 0   | gruppo 0                          |
| Categoria  | R   | pompa reversibile                 |
| Cilindrata | 06  | 0.76                              |
| Base       | 07  | Ø22 BH rotazione reversibile      |
| Albero     | B   | CF001 - Codolo fresato ø7 - sp.5  |
| Corpo      | IN  | aspirazione - 1/4" BSP            |
|            | OUT | mandata - 1/4" BSP                |
| Coperchio  | E   | reversibile con drenaggio esterno |



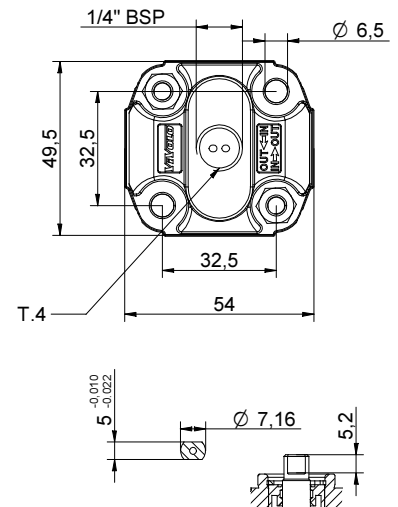
**XR012**

### Tabella dati tecnici

| TIPO       | Cilindrata<br>cm <sup>3</sup> /giro | Pressione Max. |        | CODICE              |                     |
|------------|-------------------------------------|----------------|--------|---------------------|---------------------|
|            |                                     | P1 bar         | P3 bar | Drenaggio esterno   | Drenaggio interno   |
| XV-OR/0.17 | 0,16                                | 220            | 260    | X 0 R 01 07 B B B E | X 0 R 01 07 B B B F |
| XV-OR/0.25 | 0,24                                | 220            | 260    | X 0 R 02 07 B B B E | X 0 R 02 07 B B B F |
| XV-OR/0.45 | 0,45                                | 220            | 280    | X 0 R 04 07 B B B E | X 0 R 04 07 B B B F |
| XV-OR/0.57 | 0,56                                | 220            | 280    | X 0 R 05 07 B B B E | X 0 R 05 07 B B B F |
| XV-OR/0.76 | 0,75                                | 220            | 280    | X 0 R 06 07 B B B E | X 0 R 06 07 B B B F |
| XV-OR/0.98 | 0,92                                | 220            | 280    | X 0 R 07 07 B B B E | X 0 R 07 07 B B B F |
| XV-OR/1.27 | 1,26                                | 220            | 280    | X 0 R 09 07 B B B E | X 0 R 09 07 B B B F |
| XV-OR/1.52 | 1,48                                | 220            | 280    | X 0 R 11 07 B B B E | X 0 R 11 07 B B B F |
| XV-OR/2.30 | 2,28                                | 190            | 210    | X 0 R 13 07 B B B E | X 0 R 13 07 B B B F |

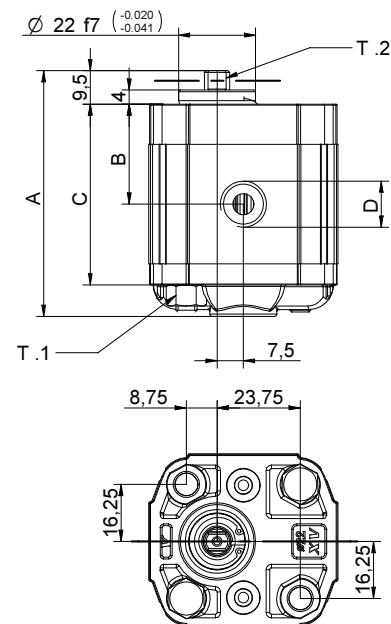
P1) Pressione max. di esercizio - P3) Pressione max. di picco

Per applicazioni gravose si consiglia di verificare la coppia ammissibile dell'albero



### Tabella dimensioni

| TIPO       | Peso<br>kg | A    | B    | C    | D         | D         |
|------------|------------|------|------|------|-----------|-----------|
|            |            | mm   | mm   | mm   | IN        | OUT       |
| XV-OR/0.17 | 0,400      | 55,8 | 26,2 | 46,8 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/0.25 | 0,410      | 56,4 | 26,5 | 47,4 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/0.45 | 0,420      | 58,0 | 27,3 | 49,0 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/0.57 | 0,430      | 59,0 | 27,8 | 50,0 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/0.76 | 0,440      | 60,5 | 28,5 | 51,5 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/0.98 | 0,460      | 62,0 | 29,3 | 53,0 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/1.27 | 0,480      | 64,5 | 30,5 | 55,5 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/1.52 | 0,500      | 66,5 | 31,5 | 57,5 | 1/4" BSPP | 1/4" BSPP |
| XV-OR/2.30 | 0,560      | 72,5 | 34,5 | 63,5 | 1/4" BSPP | 1/4" BSPP |



T.1 = 11.7÷13.7 [Nm] - coppia di serraggio viti M6

T.2 = 9.2 [Nm] - coppia ammissibile dell'albero (N.B. Per la scelta dell'albero verificare sempre la coppia ammissibile).


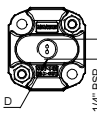
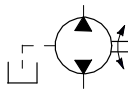
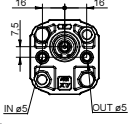

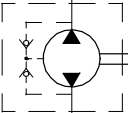
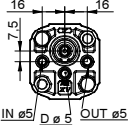
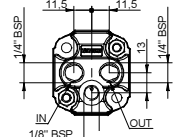
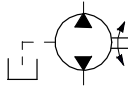
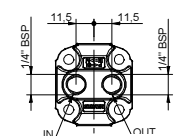
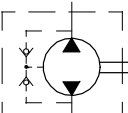
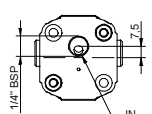
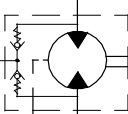

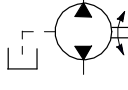
**T.4 = 0.3÷0.5 bar - pressione massima drenaggio**

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# Tavola delle varianti

**XV-OR**

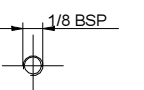
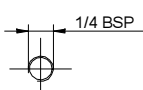
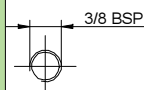
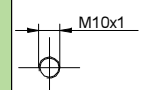
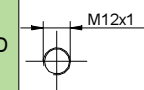
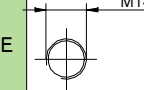
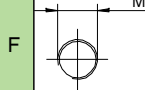
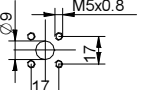
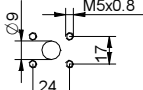
BASE  $\varnothing 22$  "BH" sagomata

| BASE $\varnothing 22$ "BH" sagomata   |    | Albero                                   |   | Coperchio                                |   |   |   |
|---|----|--|---|--|---|---|---|
|  | 07 | CI001 - Cilindrico<br>T.2 = 2.1 [Nm]     | A | CF001 - Codolo fresato<br>T.2 = 9.2 [Nm] | B |  <br>Drenaggio esterno        | E |
|  | 10 | CF005 - Codolo fresato<br>T.2 = 8.4 [Nm] | F | CO001 - Conico<br>T.2 = 21.9 [Nm]        | E |  <br>Drenaggio interno        | F |
|  | 11 |  |   |  |   |  <br>IN + OUT +               | K |
|   |    |  |   |  |   |  <br>IN + OUT +              | L |
|   |    |  |   |  |   |  <br>Aspirazione unica    | M |
|   |    |  |   |  |   |  <br>Drenaggio sulla base | P |

| Cilindrata |        | Corpi standard |                      |
|------------|--------|----------------|----------------------|
| TIPO       | CODICE | Cilindrata     | Filettature standard |
| XV-OR/0.17 | 01     | 0.17           | B - B      Z - Z     |
| XV-OR/0.25 | 02     | 0.25           | B - B      Z - Z     |
| XV-OR/0.45 | 04     | 0.45           | B - B      Z - Z     |
| XV-OR/0.57 | 05     | 0.57           | B - B      Z - Z     |
| XV-OR/0.76 | 06     | 0.76           | B - B      Z - Z     |
| XV-OR/0.98 | 07     | 0.98           | B - B      Z - Z     |
| XV-OR/1.27 | 09     | 1.27           | B - B      Z - Z     |
| XV-OR/1.52 | 11     | 1.52           | B - B      Z - Z     |
| XV-OR/2.30 | 13     | 2.30           | B - B      Z - Z     |

Tabella con indicate le combinazioni delle flangiate e filettature standard disponibili a magazzino

| Corpo (filettature e flangiate)  |   |   |   |   |   |   |
|--|---|---|---|---|---|---|
|   | A |    | B |    | C |  |
|  | E |  | F |  | G |   |
|   | H |    | I | Corpo Chiuso  |   | Z   |